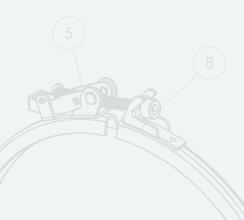


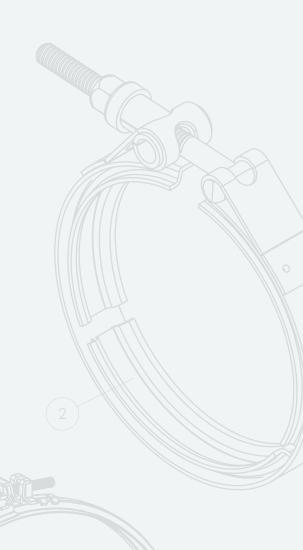
Productscatalog

Locking bands

V-BAND CHIMNEY DUCTS STOVES EXTRACTION SYSTEMS COMMON



WWW.GFASYSTEM.IT







COMPANY PROFILE

The company started up in 2001 and begins with the production of locking bands for stainless steel chimneys. Since 2006, GFA System SrI is **ISO 9001** certified and the continuous and targeted qualification of the employees is an important point in the company's development. Over the years it has become a medium-sized enterprise successfully positioned throughout Europe.

GFA System Srl has increased its production facilities through the purchase of additional spaces rising efficiency and productivity steadily, reaching to cover a total area of over **4500mq**. Extensive market analysis have allowed the company to expand to other market segments, such as ventilation systems, automotive, shipbuilding industry and all kind of other industrial plants.

At this time, GFA System SrI is one of the best locking band manufacturers in both, standard and special production capable to satisfy customer's requests.

Our principal production plant with its solar panels. This solar power plant gives a relevant contribute to our electric supply and is having a share in a healthier environment.



GFA SYSTEM SRL

Via Cerbara, s.n. zona artigianale Cerbara di Piagge 61038 Terre Roveresche (PU) ITALY

Tel. +39 0721.890014 **Fax** +39 0721.890928 **VAT Nr.** IT02500080417

Web www.gfasystem.it **Email** info@gfasystem.it



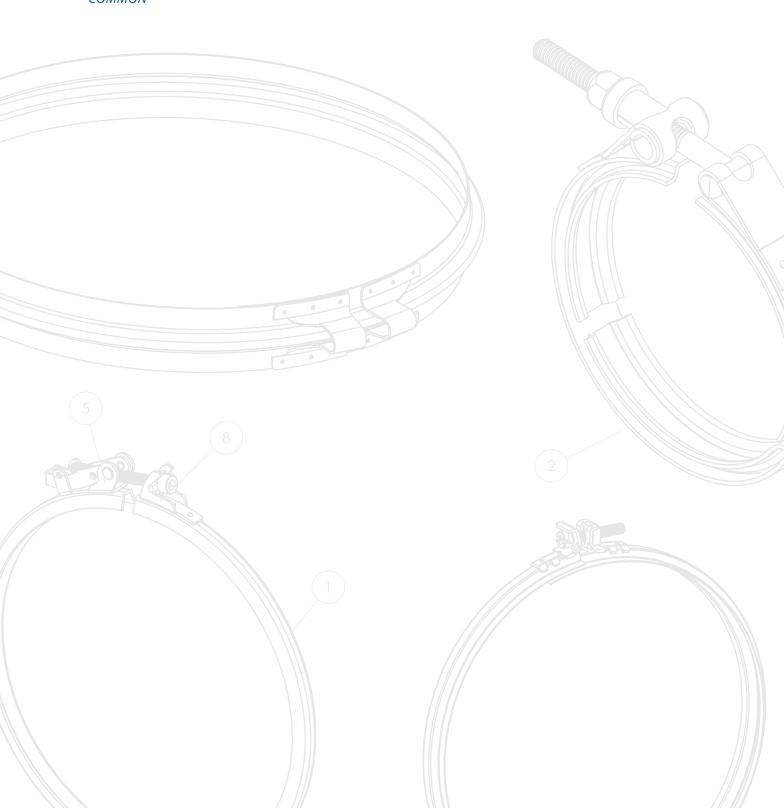
TÜV SÜD CERTIFICATION

GFA System Srl is UNI EN ISO 9001:2008 certified by TÜV SÜD, ever since beside the companies in certification field. Products, fabrication as well as all kinds of processes are regularly monitored and improved in order to other high quality commodities.

Products **catalog**

Locking bands

V-BAND CHIMNEY DUCTS STOVES EXTRACTION SYSTEMS COMMON



STANDARD V-BAND
Pag.02



Automotive Food processing industry Industrial plants Ship building industry

SPECIAL V-BAND



CHIMNEY DUCTS
Pag.08



Stainless steel collars
Stainless steel and copper wall bracket
Stainless steel and copper SW locking bands
Stainless steel and copper DW locking bands

STOVES Pag.20



Collars
Locking bands

EXTRACTION SYSTEMS Pag.22



Galvanized valves Galvanized collars Galvanized slim collars Galvanized rings

COMMON Pag.25



Common flat straps
Common flat straps quick release

V-BAND STANDARD



Cod.L20 height 20mm

CLOSURES TYPE

RPD		STD		MRT
L20 (from Ø70 to Ø500)	L25 (from Ø130 to Ø700)	L20 (from Ø70 to Ø500)	L25 (from Ø130 to Ø700)	L20 (from Ø70 to Ø500)
Stainless steel screw TCCE M6x50 Nickel plated brass bolt with M6 thread Quick release inox AISI 303 bolt	Stainless steel screw TCCE M8x80 Nickel plated brass bolt with M8 thread Quick release inox AISI 303 bolt	Stainless steel screw TCCE M6x50 Nickel plated brass bolt with M6 thread bolt with hole Ø6,20	Stainless steel screw TCCE M8x80 Nickel plated brass bolt with M8 thread Nickel plated bolt with hole Ø8,20 Nickel plated spacer H10	Stainless steel screw "T" M6x73 Stainless steel support for "T" Zincate Hex Locknut
Maximum tightening torque: 5 Nm	Maximum tightening torque: 20 Nm	Maximum tightening torque: 10 Nm	Maximum tightening torque: 20 Nm	Maximum tightening torque: 15 Nm
ADVANTAGES Greater rapidity in tightening on the flanges It is not necessary to totally unscrew		Higher tight	NTAGES ening torque OSURES TYPE	ADVANTAGES Higher tightening torque than STD CLOSURES TYPE
				NOT AVAILABLE FOR L25



Cod.L25
height 25mm

GL2S

PML



TECHNICAL DETAILS

V-Bands are connecting flanges deftly in many industrial segments and automotive. Their advantages are a high functionality, reduction of time of assembly as well during the first processing as during the following maintenance.

The outer strap grants the best distribution of forces and the sectors hurry up the assembly. Tightening is carried out by several available closure types.



Cod. **A172**

TECHNICAL DETAILS

MATERIAL: 1.4301 stainless steel AISI 304 finish BA

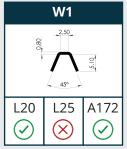
DIAMETER: From 100 mm to 650 mm

ALTERNATIVE CLOSURE





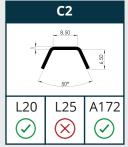
V-BAND AVAILABLE PROFILES FOR STANDARD V-BAND

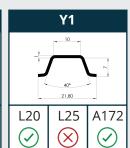








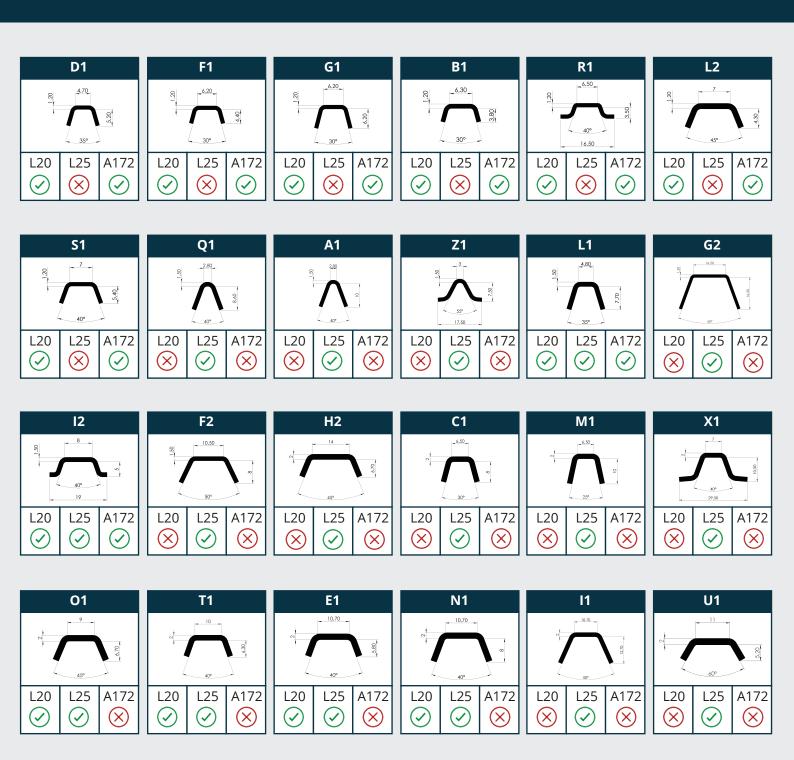


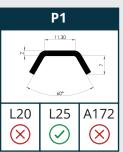




V-BAND

AVAILABLE PROFILES FOR STANDARD V-BAND





V-BAND SPECIALS



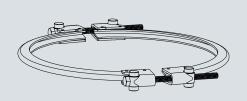
Cod.**S372**

TECHNICAL DETAILS

Stainless steel screw TCCE M6x100

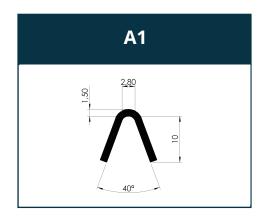
Nickel-plated brass pawl with hole Ø 6,2

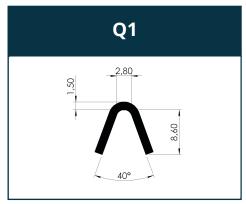
Nickel-plated brass pawl with thread M6

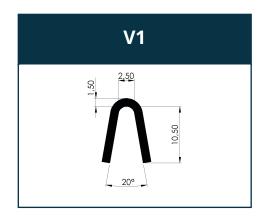


CLAMPING IN TWO PARTS

V-Bands in two parts with double closure are the best solution to reach a superior force. During the assembly it is very important to pay attention of cranking the closures in the same way in order to obtain the maximum tightening.





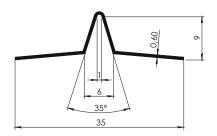


V-BAND SPECIALS



Cod.**744**

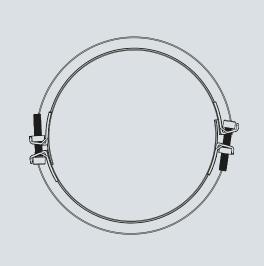
PROFILE



TECHNICAL DETAILS

N.4 stainless steel screws TCCE M5x30

N.4 square nuts in nickel-plated brass M5



FASTENER SYSTEM

This V-Band is produced in two parts with four closures in order to obtain a strong fastening. During the installation, it is suitable to tighten the closures equally in order to gain the fastening needed.

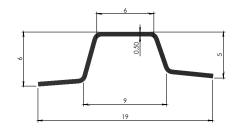
CHIMNEY DUCTS

STAINLESS STEEL SW LINE & COPPER SW LINE

STANDARD



PROFILE



TECHNICAL DETAILS

MATERIAL: 1.4301 AISI 304 stainless steel BA finish

DIAMETER: From 80 mm to 800 mm

LOCKING SYSTEM



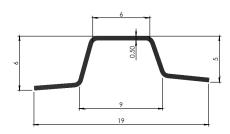




Cod.103



PROFILE



TECHNICAL DETAILS

MATERIAL: Half-hard copper DHP 99.9

DIAMETER: From 80 mm to 800 mm

TIGHTENING: Stainless steel TCCE M5x30 copper screw

Copper M5 nut

CHIMNEY DUCTS STAINLESS STEEL SW LINE

Cod. 302



TECHNICAL DETAILS

MATERIAL:

1.4301 AISI 304 stainless steel BA finish

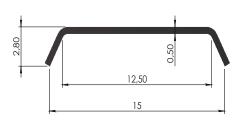
DIAMETER:

From 80 mm to 500 mm

TIGHTENING:

Stainless steel TCCE M5x30 Nut M5 in nickel-plated brass

PROFILE



Cod. **112**



TECHNICAL DETAILS

MATERIAL:

1.4301 AISI 304 stainless steel BA finish

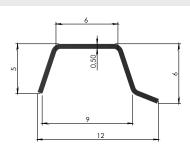
DIAMETER:

From 60 mm to 500 mm

TIGHTENING:

Stainless steel screw TCCE M5x30 Nut M5 in nickel-plated brass

PROFILE



Cod. **252**



TECHNICAL DETAILS

MATERIAL:

1.4301 AISI 304 stainless steel BA finish

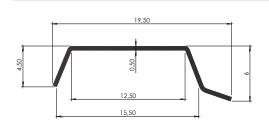
DIAMETER:

From 80 mm to 500 mm

TIGHTENING:

Stainless steel screw TCCE M5x30 Nut M5 in nickel-plated brass

PROFILE



CHIMNEY DUCTS STAINLESS STEEL DW LINE

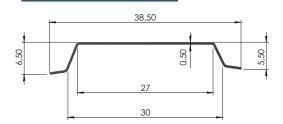


TECHNICAL DETAILS

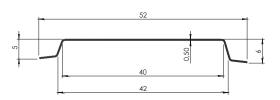
MATERIAL: 1.4301 stainless steel AISI 304 BA finish

DIAMETERS: From 80 mm to 1000 mm

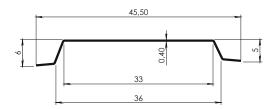
PROFILE L30



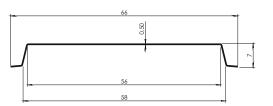
PROFILE L42



PROFILE L36



PROFILE L58



LOCKING SYSTEM







CHIMNEY DUCTS COPPER DW LINE



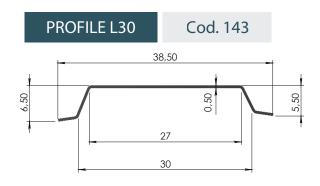
TECHNICAL DETAILS

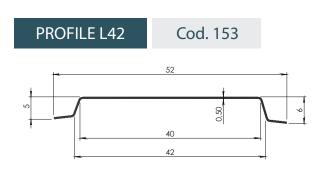
MATERIAL: Half-hard copper DHP 99.9

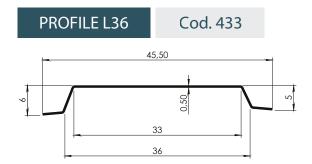
DIAMETERS: From 120 mm to 800 mm

TIGHTENING: Stainless steel TCCE M6x40 copper screw

Copper M6 nut



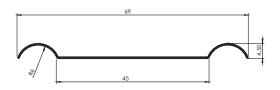




Cod. **332**



PROFILE



TECHNICAL DETAILS

MATERIAL: 1.4301 AISI 304 stainless steel BA finish

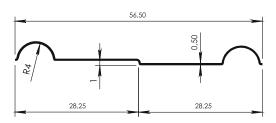
DIAMETER: From 130 mm to 800 mm

TIGHTENING: Stainless steel screw TCCE M6x40 Nut M6 in nickel-plated brass

Cod. **362**



PROFILE



TECHNICAL DETAILS

MATERIAL: 1.4301 AISI 304 stainless steel BA finish

DIAMETER: From 80 mm to 800 mm

TIGHTENING: n. 2 stainless steel screws TCCE M5x50

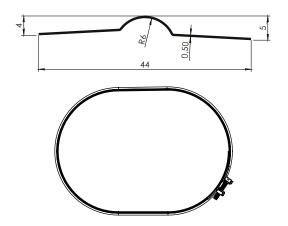
n. 2 M5 nuts in nickel-plated OT

CHIMNEY DUCTS OVAL DW LINE

Cod. **632**



PROFILE



TECHNICAL DETAILS

MATERIAL: 1.4301 AISI 304 stainless steel BA finish

DIAMETER: According to customer request

TIGHTENING: n. 2 stainless steel screws TCCE M5x30

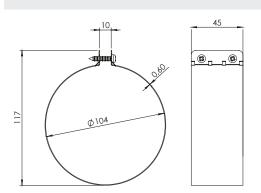
n. 2 M5 nuts in nickel-plated brass

CHIMNEY DUCTS ALUMINUM LINE

Cod. **646**



PROFILE



TECHNICAL DETAILS

MATERIAL:

Galvanized steel painted white RAL 9003

TIGHTENING:

n. 2 self-tapping zinc-plated screws TC 3,9x19

CHIMNEY DUCTS PIPE CLAMPS



TECHNICAL DETAILS

Diameters	Α	Tightening	Material
From Ø 80 to Ø 110	0,80	N°2 stainless steel screws TC M5x25 Galvanized bar	stainless steel AISI 304
From Ø 120 to Ø 200	1,00	double thread M8x100	BA finish (1.4301)
From Ø 220 to Ø 300	1,20	Nylon anchor Ø10	



TECHNICAL DETAILS

Diameters	Α	В	Tightening	Material
From Ø 60 to Ø 79	0,80	20	2 stainless steel screws TC M4x30 2 M4 nuts in nickel-plated brass Double thread galvanized bar M8x100 Nylon anchor Ø10	stainless steel AISI 304
From Ø 80 to Ø 100	0,80	25	2 stainless steel screws TC M5x25 2 M5 nuts in nickel-plated brass	BA finish (1.4301)
From Ø 101 to Ø 500	1,00	25	Double thread galvanized bar M8x100 Nylon anchor Ø10	

CHIMNEY DUCTS PIPE CLAMPS



TECHNICAL DETAILS

Diameters	Tightening	Material
from Ø 60 to Ø 400	Stainless steel screw TC M5x25 Nut M5 in nickel-plated brass Double thread galvanized bar M8x100 Nylon anchor Ø10	AISI 304 stainless steel BA finish (1.4301)

Cod. **792**



TECHNICAL DETAILS

MATERIAL: 1.4301 AISI 304 stainless steel BA finish

DIAMETER: From 80 mm to 400 mm

TIGHTENING: Stainless steel screw TCCE M6x40

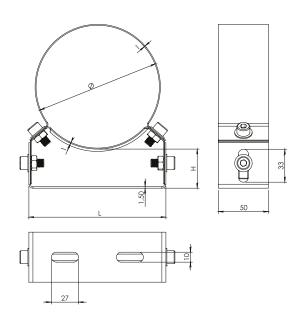
Nut M6 nickel-plated brass

Cod. 172D



The wall clamp Code 172D thanks **to welded nuts and screws with captive washers** allows the installer to install quickly and easily.





TECHNICAL DETAILS

MATERIAL: 1.4301 AISI 304 stainless steel BA finish

TIGHTENING: N.4 stainless steel screws TCCE M8x16 with captive rosette

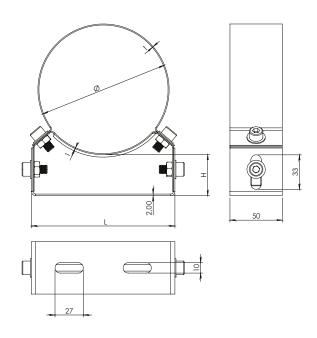
N.4 welded M8 stainless steel hex nuts

AVAILABLE MEASURES

Ø	L	H (min max)
80	107	44 - 54
100	107	44 - 54
120	137	40 - 50
125	137	40 - 50
130	137	40 - 50
140	137	55 - 80
150	167	47 - 73
160	167	47 - 73
180	167	47 - 73
200	187	50 - 76
220	187	50 - 76
230	207	47 - 73
250	207	47 - 73
270	207	47 - 73
300	257	32 - 59
350	257	38- 64
400	307	25 - 50

Cod. **173D**





TECHNICAL DETAILS

MATERIAL: Half-hard copper DHP 99.9

TIGHTENING: N.4 stainless steel screws TCCE M8x16 with captive rosette N.4 flanged hex nuts M8

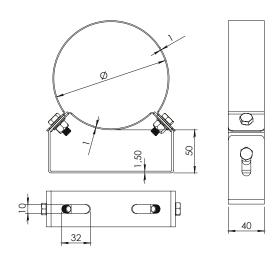
AVAILABLE MEASURES

Ø	L	H (min max)
80	107	44 - 54
100	107	44 - 54
120	137	40 - 50
125	137	40 - 50
130	137	40 - 50
140	137	55 - 80
150	167	47 - 73
160	167	47 - 73
180	167	47 - 73
200	187	50 - 76
220	187	50 - 76
230	207	47 - 73
250	207	47 - 73
270	207	47 - 73
300	257	32 - 59
350	257	38- 64
400	307	25 - 50

CHIMNEY DUCTS STAINLESS STEEL WALL CLAMPS

Cod. **132**





TECHNICAL DETAILS

MATERIAL: 1.4301 AISI 304 stainless steel BA finish

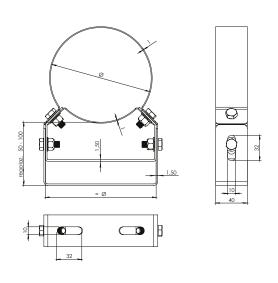
DIAMETER: From 80 mm to 800 mm

TIGHTENING: 2 stainless steel screws TCCE M8x20

2 stainless steel M8 nuts

Cod. **172**





TECHNICAL DETAILS

MATERIAL: 1.4301 AISI 304 stainless steel BA finish

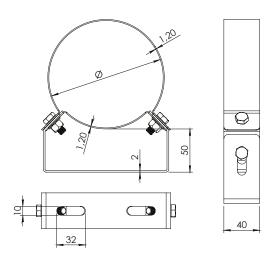
DIAMETER: From 80 mm to 500 mm

TIGHTENING: N.4 stainless steel screws TCCE M8x20

N.4 stainless steel M8 nuts

Cod. **133**





TECHNICAL DETAILS

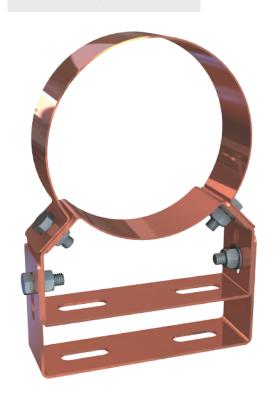
MATERIAL: Half-hard copper DHP 99.9

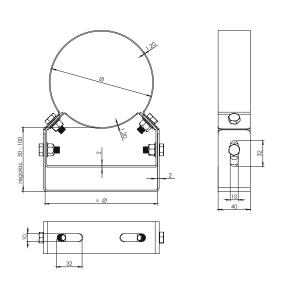
DIAMETER: From 80 mm to 600 mm

TIGHTENING: 2 stainless steel screws TCCE M8x20

2 stainless steel M8 nuts

Cod. **173**





TECHNICAL DETAILS

MATERIAL: Half-hard copper DHP 99.9

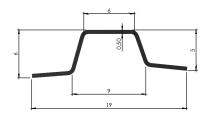
DIAMETER: From 80 mm to 500 mm

TIGHTENING: N.4 stainless steel screws TCCE M8x20 N.4 stainless steel M8 nuts

Cod. **108**



PROFILE



TECHNICAL DETAILS

MATERIAL: Matt black painted galvanized steel

DIAMETER: From 80 mm to 200 mm

TIGHTENING: Stainless steel screw TC M5x25 black

Square nut M5 in black brass

STOVESPIPE CLAMPS LINE

Cod. 938



TECHNICAL DETAILS					
Ø	A min	A max			
80	100	175			
100	120	195			
120	140	215			

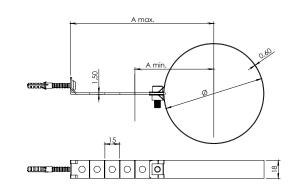
TECHNICAL DETAILS

MATERIAL: High tempara black painted galvanized steel

TIGHTENING: Galvanized screw TCCE M6x16 black

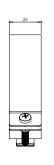
Galvanized screw TC M4x30 black Square nut M6 in black galvanized brass

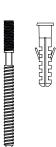
Nylon anchor Ø5









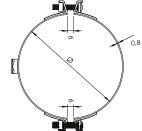


TECHNICAL DETAILS

Diameters	Α	Tightening	Material
from Ø 80 to Ø 110	0,80	N ° 2 black galvanized TC M5x25	Matt black galvanized AISI 304
from Ø 120 to Ø 200	1,00	stainless steel screws Black galvanized double thread M8x100 bar	stainless steel, the type of RAL can be defined on customer request
from Ø 220 to Ø 300	1,20	Nylon anchor Ø10	can be defined on customer request



The collar is made of **matt black galvanized steel,** on request the customer can define the type of RAL









TECHNICAL DETAILS

DIAMETER: From 80 mm to 200 mm

TIGHTENING: N. 2 black galvanized TC M5x25 stainless steel screws

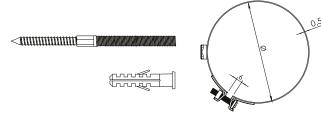
N. 2 square nuts M5 in black galvanized brass Double thread galvanized bar M8x100



The collar is made of **matt black galvanized steel,** on request the customer can define the type of RAL

TECHNICAL DETAILS

Diameters	Tightening		
da Ø 80 a Ø 120	Black zinc-plated stainless steel screw TC M5x25 Nut M5 in black galvanized brass Double thread galvanized bar M8x100 Nylon anchor Ø10		





EXTRACTION SYSTEMS

GALVANIZED AND STAINLESS STEEL COLLARS

Cod. **761**



TECHNICAL DETAILS

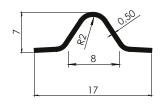
MATERIAL: Galvanized steel

DIAMETER: From 80 mm to 500 mm

TIGHTENING: Galvanized screw TCCE M6x50 (on customer request)

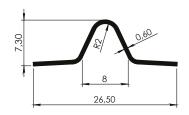
PROFILE

for collars included from Ø80 to Ø110



PROFILE

for collars included from Ø120 to Ø500



The collar can also be made of stainless steel AISI 304 BA (1.4301)

Cod. 341



TECHNICAL DETAILS

MATERIAL: Galvanized steel

DIAMETER: From 180 mm to 1000 mm

TIGHTENING: Galvanized bar M8x130

2 x M8 flanged hex nuts (on customer request)

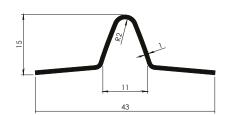
PROFILE G9

for collars included from Ø180 to Ø550



PROFILE G11

for collars included from Ø560 to Ø1000



Cod. **342**



TECHNICAL DETAILS

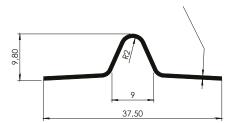
MATERIAL: EN 1.4301 AISI 304 stainless steel

DIAMETER: from Ø180 to Ø1000

TIGHTENING: Stainless steel screw TE M8x100 Stainless steel flanged hex nut M8

PROFILE

The thickness of the profile varies according to the diameter from Ø180 al Ø550 Sp. = 0,6mm from Ø560 al Ø1000 Sp. = 0,8mm



EXTRACTION SYSTEMS

GALVANIZED RINGS



TECHNICAL DETAILS

MATERIAL: Galvanized steel

TIGHTENING: Galvanized screw TCCE M6x50 (on customer request)

Cod. 311				
galvanized rings G6	6,50			
Ø 80 to Ø 200	05.50			

Cod. 291					
galvanized	d rings G8	8,50			
Ø 110 to Ø 252	Ø 255 to Ø 600	\$5.50 \$5.50			
Th. 0,80	Th. 1,00	R1,50			

Cod. A231					
galvanized	rings G10		10,50		
Ø 200 to Ø 252	Ø 255 to Ø 600	8,70	\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\		
Th. 0,80	Th. 1,00		B		

EXTRACTION SYSTEMS

STAINLESS STEEL RINGS

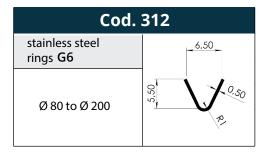


TECHNICAL DETAILS

MATERIALE: EN 1.4301 AISI 304 stainless steel

SERRAGGIO: Stainless steel screw TCCE M6x40

(on customer request)



Cod. 292						
stainless st rings G8	eel	8,50				
Ø 110 to Ø 252	Ø 255 to Ø 600	3.5. X.5.				
Th. 0,80	Th. 1,00	R1,50				

EXTRACTION SYSTEMS

MANUAL OPERATED GALVANIZED VALVES



AVAILABLE MEASURES							
Ø	Α	В	С	D			
80	38	145	233	119			
100	43	177	285	135			
120	49	208	336	156			
125	51	208	336	156			
140	52	239	387	176			
150	50	254	411	186			
160	52	270	438	197			
180	54	304	491	219			
200	57	334	540	240			
225	70	360	662	260			

EXTRACTION SYSTEMS

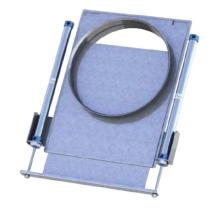
PNEUMATIC OPERATED GALVANIZED VALVES

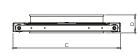


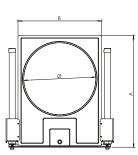
AVAILABLE MEASURES								
Ø	Α	В	С	D	E	F		
80	38	49	119	225	415	160		
100	43	52	135	298	478	180		
120	49	56	156	336	536	200		
125	51	57	156	336	536	200		
140	52	57	176	377	579	220		
150	50	56	186	397	627	230		
160	52	56	197	417	627	240		
180	54	56	219	457	747	260		
200	57	56	240	502	782	280		
225	70	70	260	545	845	300		

On request it is possible to have the pneumatic shutter equipped with 24V solenoid valve



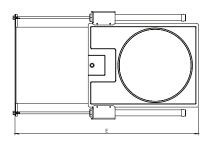






AVAILABLE MEASURES

Ø	Α	В	С	D	E
250	400	295	385	70	660
280	440	325	415	70	730
300	470	345	440	72	780



Cod. **\$122**



Locking system	tightening screw	Width Strap (L)	Thickness Strap (Sp.)	Max. tightening torque	Diameters	Material and components
Cod. \$382	M6	18mm	0,50	5 Nm	From Ø100 to Ø500	Strap in AISI 304 stainless steel Pawls in nickel-plated brass Stainless steel screw TCCE M6x50 (on request)
Cod. S122-STDM6	M6	20	0,80	From Ø80 to Ø119	Strap in AISI 304 stainless steel	
	Wo		1,20	10 14111	From Ø120 to Ø500	Pawls in nickel-plated brass Stainless steel screw TCCE M6x50 (on request)
Cod. S122-RPDM6	M6	20	0,80	10 Nm	From Ø80 to Ø119	Strap in AISI 304 stainless steel
	Wio		1,20		TO NITI	From Ø120 to Ø500
Cod. \$122-GL2\$	M6	20	0,80	8 Nm	From Ø120 to Ø500	Strap in AISI 304 stainless steel Locking system with adjustable lever with TCCE stainless steel screw M6x60
Cod. \$122-\$TDM8	M8	25	1,50	30 Nm	From Ø140 to Ø700	Strap in AISI 304 stainless steel Pawls in nickel-plated brass Nickel-plated brass spacer Stainless steel screw TCCE M6x50 (on request)



CUSTOMIZED PRODUCTION

In addition to the models contained in this catalogue, GFA SYSTEM SRL is able to realize quite every kind of locking bands depending on the customer's needs as well as on the application area.

Our technical department will assist the customer during the entire process starting with the research and planning up to the development of prototypes and ending with the regular series production.

General terms and conditions

Complaints will be accepted in accordance with the Italian Civil Code, sections 1495 – 1511. No goods should be returned without prior agreement. In accordance with the Italian Civil Code, sections 1218-1219, in the presence of late payments, default interests will be charged. Place of venue is Pesaro and no other venue should be accepted.

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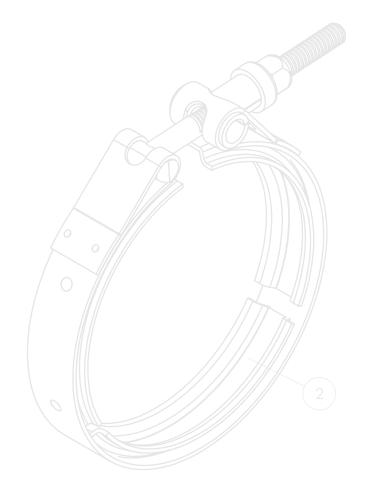


GFA SYSTEM SRL

Via Cerbara, s.n. zona artigianale Cerbara di Piagge 61038 Terre Roveresche (PU) ITALY

Tel. +39 0721.890014 **Fax** +39 0721.890928 **VAT Nr.** IT02500080417

Web www.gfasystem.it **Email** info@gfasystem.it





TÜV SÜD CERTIFICATION

GFA System Srl is UNI EN ISO 9001:2008 certified by TÜV SÜD, ever since beside the companies in certification field.
Products, fabrication as well as all kinds of processes are regularly monitored and improved in order to other high quality commodities.